

We claim:

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1. A device for attaching a suction cup to a fixture, the suction cup having a compressible head attached to a neck, the neck attached to an engagement member, said device comprising:

a first pair of horizontal, generally parallel, rigid wires;

a second pair of rigid wires transverse to and engaging said first pair of rigid wires defining an opening for receiving the head and for retaining the neck in said opening; and

a fastener arrangement for fastening said device to the fixture.

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2. A device according to claim 1, wherein the fixture and said device are made from metal, and said fastener arrangement is at least one weld of said device to the fixture.

3. A device according to claim 1, wherein said fastener arrangement is an adhesive.

4. A device according to claim 1, wherein the fixture and said device are made from metal, and said fastener arrangement is at least one brazing of said device to the fixture.

5. A device according to claim 1, wherein the fixture and said device are made from metal, and said fastener arrangement is at least one soldering of said device to the fixture.

6. A device according to claim 1, wherein the first pair of wires is comprised of two wires which are parallel to each other and the second pair of wires is comprised of two wires which are not parallel to each other.

7. A device for attaching a suction cup to a fixture, the suction cup having a compressible head attached to a neck, the neck attached to an engagement member, said device comprising:

a pair of rigid, generally parallel, wires defining an opening for receiving the head and for retaining the neck in said opening; and

a fastener arrangement for fastening said device to the fixture.

8. A device according to Claim 7, wherein said pair of wires is horizontal.

~~9. A device according to Claim 7, wherein said pair of wires is vertical.~~

10. A device for attaching a suction cup to a fixture, the suction cup having a compressible head attached to a neck, the neck attached to an engagement member, said device comprising:

a pair of rigid, generally parallel, wires wherein each wire of said pair of wires further includes opposing V-shaped bends defining an opening for receiving the head and for retaining the neck; and

a fastener arrangement for fastening said device to the fixture.

*Pub 453* 11. An assembly comprising:

a first pair of horizontal, generally parallel, rigid wires;

a second pair of rigid wires transverse to and engaging said first pair of rigid wires defining an opening;

a fastener arrangement for fastening said assembly to a fixture; and

a suction cup having a compressible head attached to a neck, the neck attached to an engagement member, said head being insertable into said opening and said neck being retainable in said opening.

12. An assembly according to claim 11, wherein the fixture and said first pair of wires and said second pair of wires are made from metal, and said fastener arrangement is at least one weld of said pairs of wires to the fixture.

*FI cont* 13. An assembly according to claim 11, wherein said fastener arrangement is an adhesive.

14. An assembly according to claim 11, wherein the fixture and said first pair of wires and said second pair of wires are made from metal, and said fastener arrangement is at least one brazing of said pairs of wires to the fixture.

15. An assembly according to claim 11, wherein the fixture and said first pair of wires and

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said second pair of wires are made from metal, and said fastener arrangement is at least one soldering of said pairs of wires to the fixture.

16. An assembly according to claim 11, wherein the first pair of wires is comprised of two wires which are parallel to each other and the second pair of wires is comprised of two wires which are not parallel to each other.

17. An assembly comprising:

a pair of rigid, generally parallel wires defining an opening;

a fastener arrangement for fastening said assembly to a fixture; and

a suction cup having a compressible head attached to a neck, the neck attached to an engagement member, said head being insertable into said opening and said neck being retainable in said opening.

18. A device according to Claim 17, wherein said pair of wires is horizontal.

19. A device according to Claim 17, wherein said pair of wires is vertical.

20. An assembly comprising:

a pair of rigid, generally parallel wires wherein each wire of said pair of wires further includes opposing V-shaped bends defining an opening;

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a fastener arrangement for fastening said assembly to a fixture; and

a suction cup having a compressible head attached to a neck, the neck attached to an engagement member, said head being insertable into said opening and said neck being retainable in said opening.